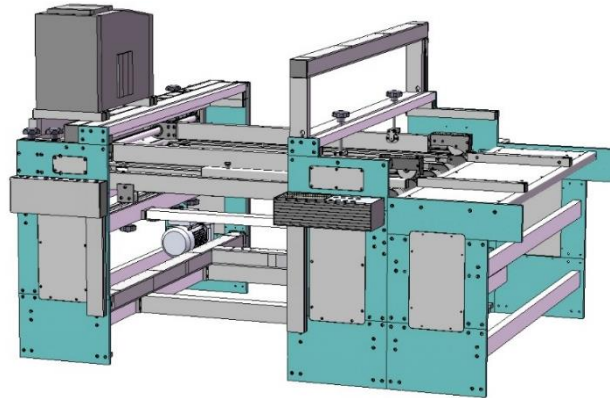




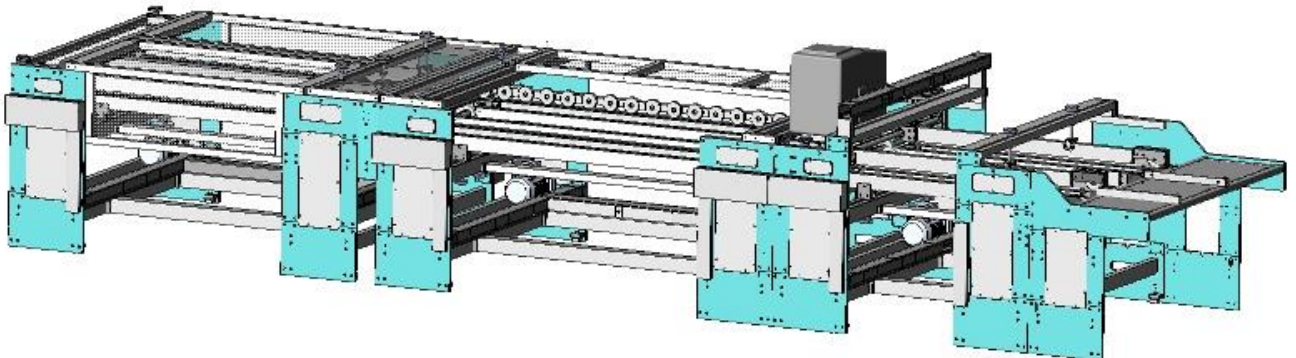
## Special gluers, series 130

From the basic machine



and up to

**Complete production lines according customer configuration**

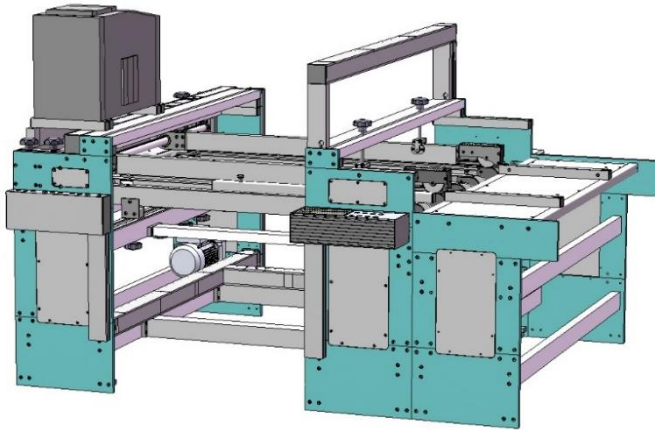




**Videos : Please visit our homepage to view videos on our web site**



## Unigluer, model 132



### **Features:**

- 132 Universal Gluer
- Manual feeding station

The feeding station is removable for expansion. It contains a build-in shelf for accessories and tools.

Removable feeding station.

Working width	: 1600 – 2000 – 2200 – 2400 - 2600 mm (folded boxes)
Glueing	: From the inside/outside (cold and/or hot melt glue system)
Glue system	: According customer requirements, (not included in the basic price).
Performance	: Ca. 500 - 2000 pcs / hour (depending on material, design and operator).
Material	: Corrugated board (all flute qualities), Carton, cardboard
Electric supply	: 3/400 V, 20 A, 50 Hz
Air supply	: 6 bar (for the glue unit)

<b><u>Size range</u></b>	<b><u>: Width mm</u></b>	<b><u>Length mm</u></b>
Minimum	80	100
Maximum	See above	No limit



## 134 Working Station



LUNDING Working Station (the original on the market) is an additional station, which eliminates most of the hand gluing operations. In this station Displays, More Part Displays or packaging and other assembly gluing operations are rational and with high performance glued together.

The station is operated by one person.

The high production tact in combination with the very quick set -up time is the fundament of a very competitive production of creative products in carton and corrugated materials.

The machine will rationalize your gluing department.  
The station is situated after the Unigluer, the gluing station or the coming XY-section.

Working width : 1600-1800-2000-2200-2400 mm (folded)

Working length : 1800 mm or on request



## 135 Pressing station



The pressing station is specially designed for displays, where different heights of material is to be pressed together at the same time, until the hotmelt glue sticks. When a display or a box enters the pressing belts, the object will be hold tight together so that the hotmelt will have an optimum of surface to connect. Thereby it is secured, that the glue bond do not separate and weaken.

Every individual pressing belt can be adjusted separately in the height. The belts are placed exactly over the position, where the glue on the blanks is applied. Thereby you are able for instance to glue 10 mm in the one side of a display and only 5 mm in the other side.

### **Lower pressing belts**

1 x 80 mm wide pressure belt, situated in the middle.  
4 x 40 mm wide pressure belts.

### **Upper pressing belts (spring loaded):**

1 x 80 mm wide pressure belt  
2 x 40 mm pressure belts, one left and one right of the 80 mm belt

The special design eliminates deformation of material, when passing through the station.

### **Performance**

Choice between tact or continuously. Speed is adjustable

### **Materials:**

Corrugated (all two-sided qualities) - Carton - Cardboard - Foamboard

Range width : Min 80 mm , Max 1600 mm folded

Range length : Min 300 mm , Max no limit



## 141 Riemen Anleger



Der Riemenanleger besteht aus mehreren Einzugsriemen, welche individuell verstellbar sind. Die Einzugsriemenwagen können auch gegen Aufpreis mit Vakuum geliefert werden.

Der Anleger fördert die Zuschnitte von unten.

An beiden Seiten sind Seitenführungen angebracht, damit die Zuschnitte eine genaue Führung erhalten.

Durch die Einstellungen der beiden Dispenser wird die Materialstärke eingestellt.

Der Anleger arbeitet kontinuierlich oder im Takt, und ist dadurch sehr gut geeignet für die Unigluer oder Working Station Linie.

Als eine Option zu der Working Station Linie, wenn diese mit der Vorfalt- und Faltstation kombiniert ist, wird durch den Anleger eine Person als Bediener gespart.

- Leistung Dauerlauf : bis ca. 5000 Stück / Stunde
- Taktbetrieb : bis ca. 500 - 2.000 Stück / Stunde

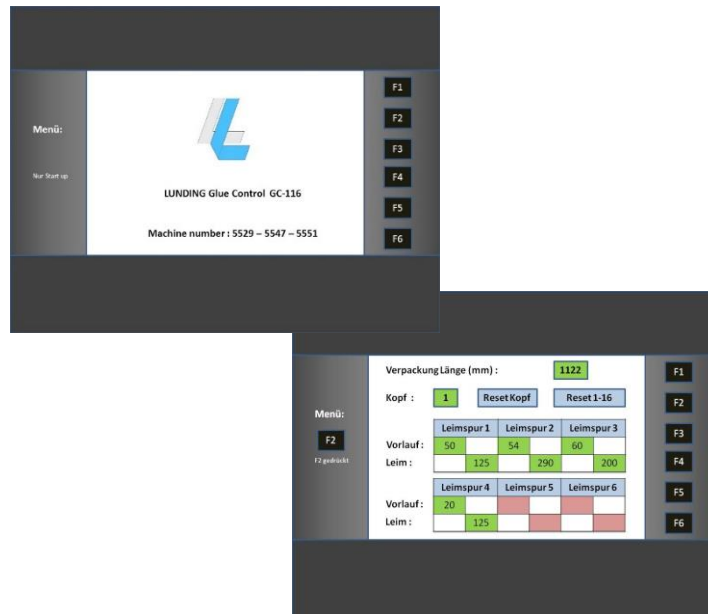
*Abhängig vom Material und der Konstruktion.*

Material :

Karton ab ca. 400 g / m<sup>2</sup>, Pappe, Vollpappe und Wellpappe (in allen Stärken).



## LUNDING Glue control, GC-116



The LUNDING Glue control GC-16 system is capable of controlling up to 16 glue heads or other functions.

The control is integrated in the operator panel of the machine.

Each head can glue up to 6 free programmable tracks.

Normally the glue control is configured as follows:

- Function 1-6 Hot melt gun 1 - 6
- Function 7-12 Cold glue gun 1 - 6
- Function 13 - 14 Tape dispenser 1 - 2
- Function 15 - 16 Diagonal and zig zag glue options

The system can be adapted to customer requirements, too.



## Hot melt system (our recommendation)



### **Meler Micron Micron 8/4 100P**

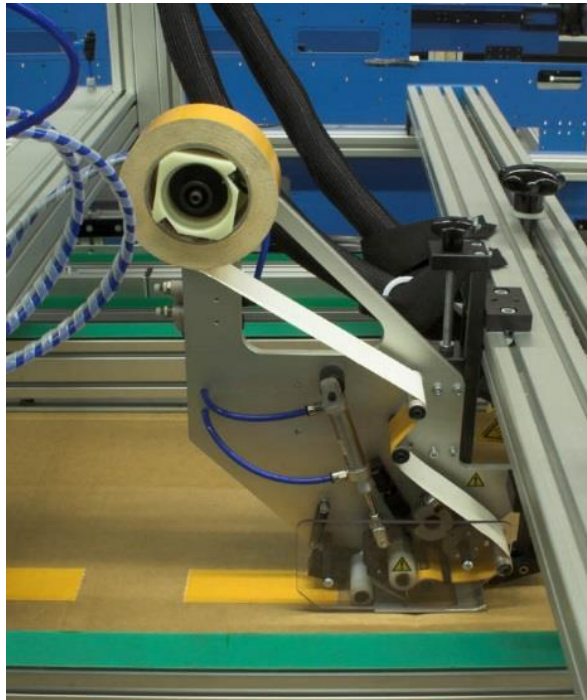
Piston pump unit

Capacity:	8 Liter
Melting capacity:	11,2kg/h (depending on glue type)
Hose connection:	4 hoses possible
Piston pump:	29,3kg/h 7cc pump
Temperature.:	40-200°C
Temperature sensor:	PT100
Max Pressure tank:	81,6 bar
Power Supply:	8.600W
Measurements:	637 x 308 x 424
Weight:	52,7 kg





## LUNDING Tape dispenser 118-120



With this optional equipment for the LUNDING special gluers, it is possible to applicate tape -stripes in wished lengths and on specific locations to a box or display.

As the tape applicator is working just like a glue gun, it will automate the process and eliminating manual working process.

Up to 4.000 tape stripes per hour is possible, depending of the feeding conditions.

Even very short stripes is possible to applicate.

Max length is 8000 mm (314")

Core : 76 mm (industrial standard)

Roll diameter : 230 mm

Tape width : 15 - 50 mm